

Las transparencias son el material de apoyo del profesor para impartir la clase. No son apuntes de la asignatura. Al alumno le pueden servir como guía para recopilar información (libros, ...) y elaborar sus propios apuntes

Departamento: Ingeniería Eléctrica y Energética
Area: Máquinas y Motores Térmicos

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1

- **Introducción**
- **Panorama Energético Nacional**
- **Algunas “Curiosidades”**
- **Las EERR en la Unión Europea**
- **Visión de las Energías Renovables**
- **Búsqueda de Información Científica**
- **Energías de las Olas, Mareas y Corrientes**
- **Tecnologías de Aprovechamiento**
- **Energía Térmica Marina**
- **Turbinas Hidráulicas**
- **Velas**
- **Algas Marinas**

Parte 1^a

Parte 2^a

Virtual

Parte 3^a

Parte 4^a

Virtual

Parte 5^a

Parte 6^a

Parte 7^a

Parte 8^a

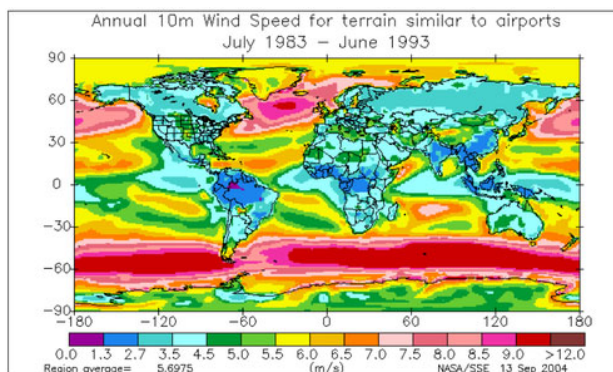
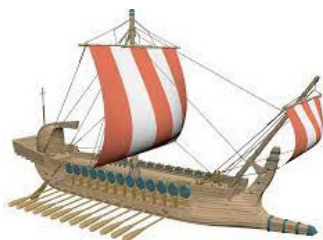
2

Viento

Movimiento en masa del aire de acuerdo con las diferencias de presión atmosférica

Son fruto de la diferencia de absorción de energía solar entre distintas zonas, y/o de la inercia y la fuerza centrífuga producidas por la rotación del planeta

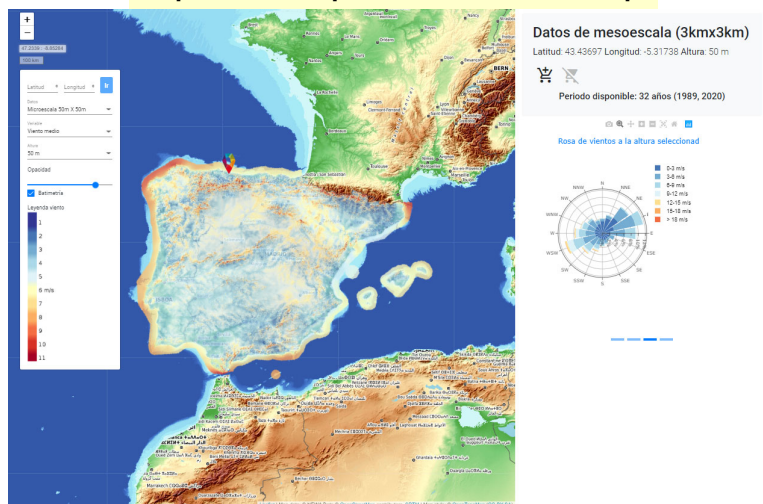
Durante siglos ha sido la principal fuente de energía utilizada para la propulsión marítima



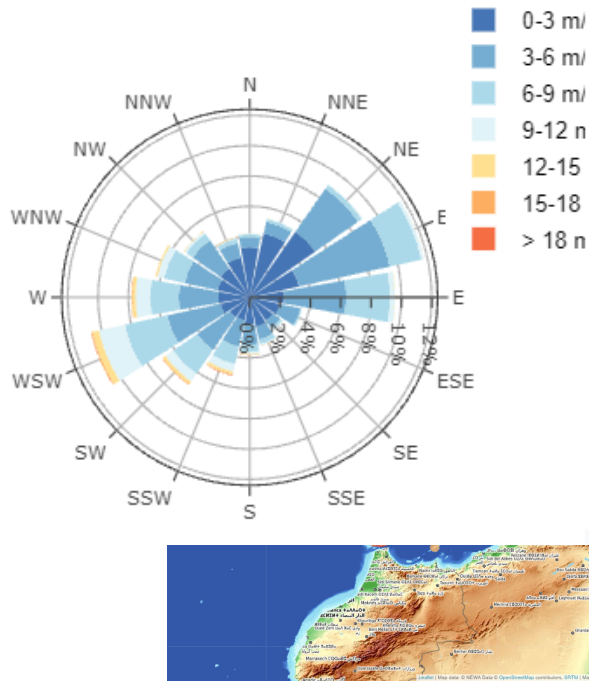
Rosa de los Vientos

Indica la dirección y velocidad predominante de los vientos en una determinada zona

<https://www.mapaeolicoiberico.com/map>

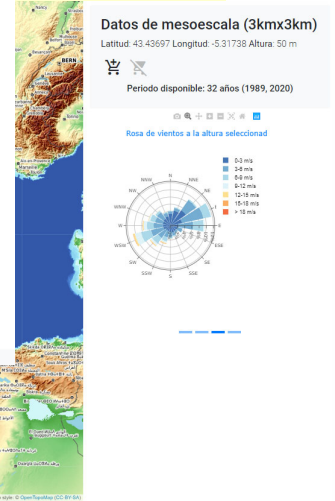


Rosa de vientos



minante de los vientos en una

[iberico.com/map](https://www.iberico.com/map)



Velas Tradicionales



Velas Rígidas

Tienen un perfil similar al ala de un avión y se sitúan en vertical, por lo que convierten el efecto de sustentación en empuje

Se pueden girar 360°, por lo que permiten cambiar su orientación para aprovechar al máximo la dirección del viento

Se pueden plegar para evitar problemas con el mal tiempo o en las maniobras en puerto del buque

Puede ser una vela única, o tener un flap (alerón) final que permite modificar su geometría y orientación para optimizar su rendimiento en condiciones cambiantes de viento

Velas Rígidas

Tienen un perfil similar al ala de un avión y se sitúan en vertical, por lo que convierten el efecto de sustentación en empuje

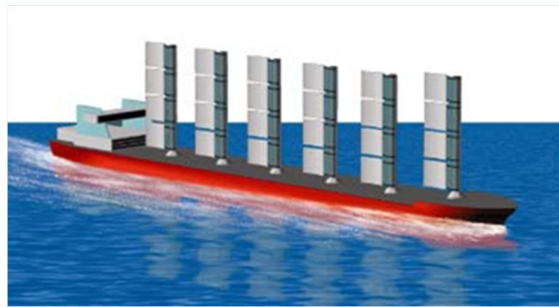
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Velas Rígidas

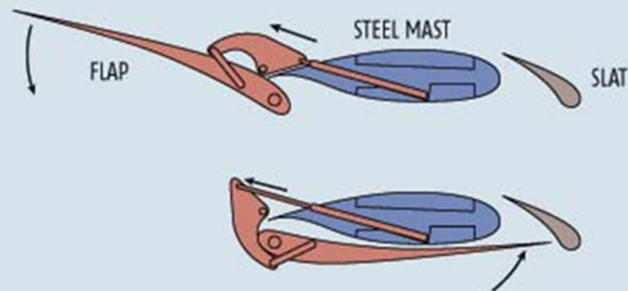


The sails on the Danish windship (right) are shaped like aerofoils to obtain the maximum amount of thrust from the wind

The sails consist of three components:

- Steel mast (centre section)
- Slat in front of the mast to keep airflow smooth
- Flap behind the mast to maximise lift

In strong winds the flap can fold over the mast to reduce thrust



Velas Rígidas

<https://bound4blue.com/es/>

bound4blue

**TECNOLOGÍA
DE VELAS
RÍGIDAS**

Ver Video explicativo ▶

E.R. LOS ANGELES

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Scroll

Velas Rígidas

<https://bound4blue.com/es/>

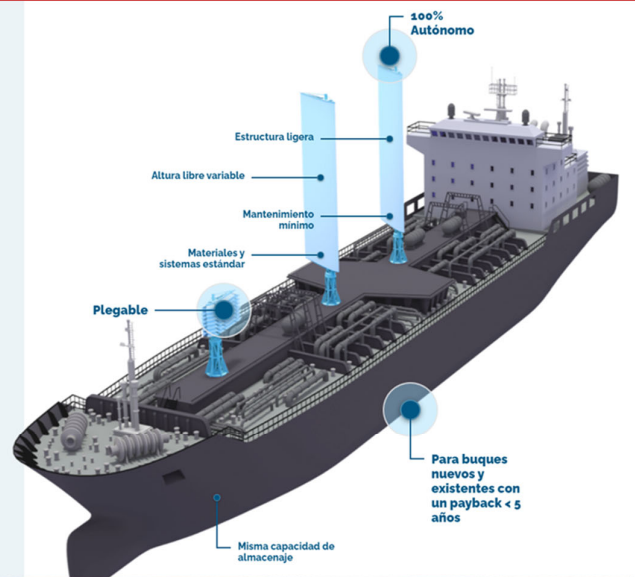
bound4blue ha desarrollado un sistema de velas rígidas, plegables y autónomas, para ser integradas en una amplia gama de buques.

Es un sistema de propulsión complementario que proporciona grandes empujes gracias al viento, lo que permite reducir la potencia del motor y, por consiguiente, un ahorro de combustible y de las emisiones contaminantes asociadas de hasta un 40%, así como asegura un *payback* inferior a 5 años.

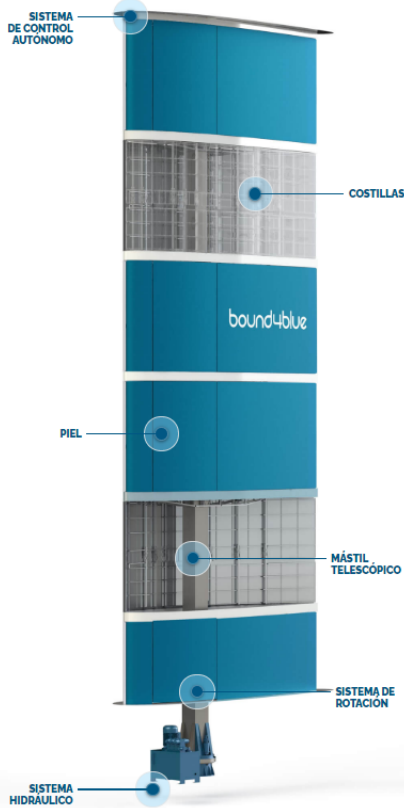
MÁS INFORMACIÓN



bound4blue es titular de 4 patentes concedidas y en vigor, y 3

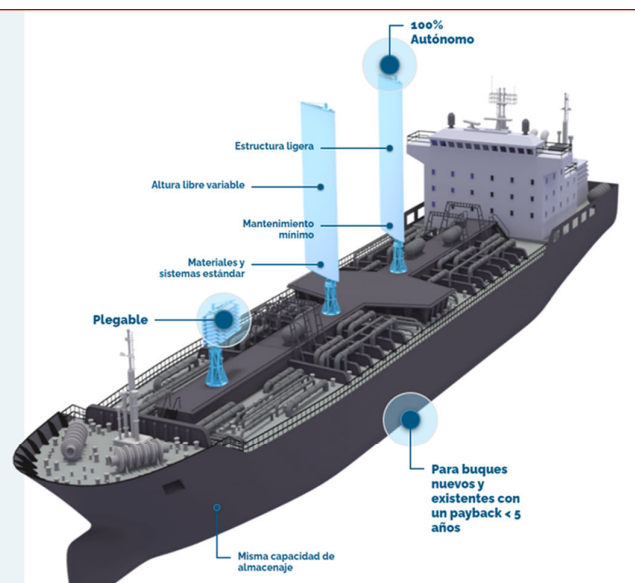


COMPONENTES DEL SISTEMA



/elas

bound4blue.com/es/



Velas Rígidas



Journal of Marine Engineering & Technology



ISSN: 2046-4177 (Print) 2056-8487 (Online) Journal homepage: <https://www.tandfonline.com/loi/tmar20>

Analysis of drag, airflow and surface pressure characteristics of a segment rigid sail


Gregory Mark Atkinson & Jonathan Binns

To cite this article: Gregory Mark Atkinson & Jonathan Binns (2018) Analysis of drag, airflow and surface pressure characteristics of a segment rigid sail, Journal of Marine Engineering & Technology, 17:3, 143-152, DOI: [10.1080/20464177.2018.1492341](https://doi.org/10.1080/20464177.2018.1492341)

To link to this article: <https://doi.org/10.1080/20464177.2018.1492341>

 Published online: 04 Jul 2018.

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**JOURNAL OF MARINE ENGINEERING & TECHNOLOGY 2018
VOL. 17, NO. 3, 143–152
<https://doi.org/10.1080/20464177.2018.1492341>**

Velas Rígidas

Atkinson et al., Cogent Engineering (2018), 5: 1543564
<https://doi.org/10.1080/23311916.2018.1543564>



MECHANICAL ENGINEERING | REVIEW ARTICLE

Considerations regarding the use of rigid sails on modern powered ships

Gregory Atkinson^{1*}, Hung Nguyen² and Jonathan Binns²

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Accepted: 30 October 2018
First Published: 03 November 2018

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Reviewing editor:
Duc Pham, School of Mechanical Engineering, University of Birmingham, UK

Additional information is available at the end of the article

Abstract: The global shipping fleet is vital to world trade with billions of tonnes of cargo being transported annually by merchant vessels. This activity however results in large volumes of carbon emissions and airborne particulate matter being released into the atmosphere due to the burning of fossil fuels for propulsion and on-board power. Recently, there has been an increasing focus on the need to reduce fossil fuel consumption and airborne emissions across the shipping sector. To facilitate this, a range of technologies have been developed or are currently in the development phase. Rigid sails are one of these technologies, yet despite these being installed on a number of ships in the 1980s they have to date been unable to gain widespread acceptance. This paper will briefly discuss the history of sails on ships and then review a broad range of issues regarding their use encompassing previous research studies, journal articles and operational experiences.

Subjects: Ship Operations; Ship Building Technology & Engineering; Sustainable Transport Engineering; Clean Technologies; Novel Technologies; Renewable Energy

ABOUT THE AUTHORS

Gregory Atkinson is the Chief Technology Officer at Eco Marine Power (EMP). He is a Fellow of the Institute of Marine Engineering, Science and Technology (IMarEST), a Fellow of the Royal Institution of Naval Architects (FRINA) and currently a part-time student at the Australian Maritime College, University of Tasmania. Jonathan Binns is an associate professor and is the Associate Dean Research, Australian

PUBLIC INTEREST STATEMENT

The use of rigid sails on powered ship potential to reduce fuel consumption NO_x, SO_x emissions from a wide range of going ships. Despite this they are currently not widespread use even though trials in the 1980s confirmed their effectiveness in fuel consumption. This study briefly reviews use of sails on powered ships and identifies a range of key areas related to the use of rigid

COGENT ENGINEERING 2018

Vol 5: 1543564

<https://doi.org/10.1080/23311916.2018.1543564>

Velas Rígidas

Wing Sails for Hybrid Propulsion of a Ship

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Cite as: Milić Kralj, D., Klarin, B., Wing Sails for Hybrid Propulsion of a Ship, J. sustain. dev. energy water environ. syst., 4(1), pp 1-13, 2016, DOI: <http://dx.doi.org/10.13044/j.sdewes.2016.04.0001>

ABSTRACT

Wing sails are increasingly being applied in transportation. Wing sails on a motor-driven ship, thereby decreasing fossil fuel rates to the selection and consideration of the influencing factors for ship propulsion. Basic developmental factors and described. In addition, influential parameters and their parameters are connected to the physical and mechanical air impact on propulsion. It is important to recognize influential parameter in relation to the final achievement. Sailed for several common types of sails, to find the best influencing parameters on wing sails can significantly. The aim of this study was to note the parameters that ships more efficiently. Their importance is explained in most important sail types. This article evaluates the main rigid wing with additional circulation for hybrid should be focused on this wing. Finally, guidelines for use in future wing sails are provided, which may assist efforts to discover a better solution for ship propulsion.

Table 1. Drag and lift coefficients for different types of sails and their cross sections, axis of rotation, chord direction and auxiliary chord direction [13-17]

	Classic sail	Indo-sail	Rigid sail, i.e. wingsail	Rigid sail, i.e. wing sail with flap	Japanese sail	Two-component semi-rigid wing sail	Cousteau-Pechiney turbo-sail	Flettner rotor
Drag coefficient	0.65	0.46	0.27 - 0.17	0.65 - 0.45	0.58	*** 0.20 - 0.25	** 1.2 - 1.8	* 0.5 - 4 - 5.6
Maximum lift coefficient	0.9 - 1	1.5	1.1 - 2	1.8 - 3.5	1.5 - 2	4 - 5	5 - 6.5	0 - 7 - 13
Sail or wing appearance								
Typical cross-section								
Axis of rotation, chord direction and auxiliary chord direction								

JOURNAL OF SUSTAINABLE DEVELOPMENT OF ENERGY, WATER AND ENVIRONMENT SYSTEMS 2016
Volume 4, Issue 1, pp 1-13
<http://dx.doi.org/10.13044/j.sdewes.2016.04.0001>

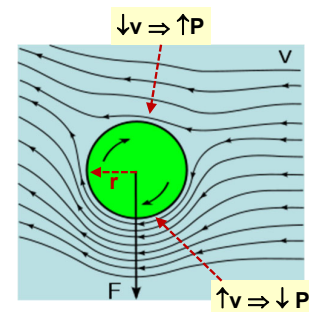
15

Rotor Flettner

https://es.wikipedia.org/wiki/Efecto_Magnus

Es un sistema de impulsión eólica para naves, inventado a inicios del siglo XX por Anton Flettner haciendo uso del efecto Magnus

Un objeto en rotación crea un flujo rotacional a su alrededor. Sobre un lado del objeto, el movimiento de rotación tendrá el mismo sentido que la corriente de aire a la que el objeto está expuesto, y la velocidad se incrementará. En el otro lado, el movimiento de rotación se produce en el sentido opuesto a la de la corriente de aire y la velocidad se verá disminuida.



La presión en el aire se ve modificada desde p_{atm} en una cantidad proporcional a v^2 , con lo que la presión será menor en un lado que en otro, causando una fuerza perpendicular a la dirección de la corriente de aire

$$\frac{F}{L} = \rho \cdot V \cdot (2 \cdot \pi \cdot \omega \cdot r^2)$$

16

Rotor Flettner

El control de revoluciones incrementa su rendimiento en condiciones menos favorables de viento

Permiten plegarse para no dificultar las maniobras en puerto



17

Rotor Flettner

<https://vadebarcos.net/2014/04/28/buques-rotos-flettner-e-ship-1/>

Baden Baden, 1924



18

Rotor Flettner


<https://vadebarcos.net/2014/04/28/buques-rotor-flettner-e-ship-1/>



E-Ship, 2010

Baden Baden,

Rotor Flettner



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Ships and Offshore Structures

ISSN: 1744-5302 (Print) 1754-212X (Online) Journal homepage: <https://www.tandfonline.com/loi/tsos20>

Ship energy performance study of three wind-assisted ship propulsion technologies including a parametric study of the Flettner rotor technology

Ruihua Lu & Jonas W. Ringsberg

To cite this article: Ruihua Lu & Jonas W. Ringsberg (2020) Ship energy performance study of three wind-assisted ship propulsion technologies including a parametric study of the Flettner rotor technology, Ships and Offshore Structures, 15:3, 249-258, DOI: [10.1080/17445302.2019.1612544](https://doi.org/10.1080/17445302.2019.1612544)

To link to this article: <https://doi.org/10.1080/17445302.2019.1612544>

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<https://doi.org/10.1080/17445302.2019.1612544>

Rotor Flettner

Journal of Wind Engineering & Industrial Aerodynamics 196 (2020) 104024



Journal of Wind Engineering & Industrial Aerodynamics

journal homepage: www.elsevier.com/locate/jweia



The effects of the aerodynamic interaction on the performance of two Flettner rotors

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ARTICLE INFO

Keywords:
 Flettner rotor
 Rotating cylinder
 Aerodynamic interaction
 Rotor sail
 Magnus effect
 Wind assisted ship propulsion

ABSTRACT

Flettner rotors are nowadays becoming a widespread solution for wind-assisted propulsion. To increase the fuel savings of the ship on which they are installed, multiple devices are typically used. However, in the performance estimate of these hybrid ships, it is currently assumed that Flettner rotors operate independently, regardless of the number of devices employed and their relative position on the ship's deck. The present investigation deals with a wind tunnel experimental campaign aimed at understanding the aerodynamic interaction effects on the performance of two similar Flettner rotors. The study indicates that the aerodynamic performance of the two Flettner rotors is affected by their interaction, and, generally, this is most noticeable when the devices are set closer to each other and when they are aligned with the wind direction. It is demonstrated that, depending on the apparent wind direction, the layout of the Flettner rotors on the ship's deck has a remarked influence on the driving and heeling force coefficients of the entire rig. Lastly, the velocity ratio is found to be how the interaction affects the Flettner rotor aerodynamic performance.

1. Introduction

In the context of wind-assisted propulsion, Flettner rotors are currently attracting increasing interest as a viable technology to reduce the fuel consumption of commercial ships. The Flettner rotor is a rotating

by each of the installed devices, i.e. they are fully disregarded (Li et al., 2012; T 2014; De Marco et al., 2016). On the other hand, the interaction effects are taken into account when an aerodynamic force is assumed. Eggers (1997) found a reduction in lift force to the leeward

JOURNAL OF WIND ENGINEERING AND INDUSTRIAL AERODYNAMICS 2020
Vol 196,104024
<https://doi.org/10.1016/j.jweia.2019.104024>

21

Rotor Flettner

Environmental Science and Pollution Research (2021) 28:32695–32707
<https://doi.org/10.1007/s11356-021-12791-3>

RESEARCH ARTICLE



Harnessing wind energy on merchant ships: case study Flettner rotors onboard bulk carriers

Ibrahim S. Seddiek¹ · Nader R. Ammar^{2,3}

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Abstract

Shipping faces challenges of reducing the dependence on fossil fuels to align with the international regulations of ship emissions reduction. The maritime industry is in urgent need of searching about alternative energy sources for ships. This paper highlights the applicability of harnessing wind power for ships. Flettner rotors as a clean propulsion technology for commercial ships are introduced. As a case study, one of the bulk carrier ships operating between Damietta port in Egypt and Dunkirk port in France has been investigated. The results showed the high influence of the interaction between ship course and wind speed and direction on the net output power of Flettner rotors. The average net output power for each rotor will be 384 kW/h. Economically, the results reveal that the use of Flettner rotors will contribute to considerable savings, up to 22.28% of the annual ship's fuel consumption. The pay-back period of the proposed concept will be 6 years with a considerable value of levelized cost of energy. Environmentally, NO_x and CO₂ emissions will be reduced by 270.4 and 9272 ton/year with cost-effectiveness of \$1912 and \$55.8/ton, respectively, at annual interest rate of 10%.

Keywords Wind energy · Flettner rotor · IMO · Ship emission reduction · Cost-effectiveness

Introduction

More than 90% of the international trade is transported by ships (Jiang et al. 2018; Pasha et al. 2020). In year 2019, about 92,295 ships of 1.98 million deadweight shared in the maritime field activities, and more than 60,000 ships transported billions of tons of cargo worldwide (UNCTAD 2019). On the other hand, this growth contributed significantly to increasing the amount of emissions from ships. Annually, vessels emit

large quantities of pollutants into the air, principally in the form of nitrogen oxide (NO_x), particulate matter (PM), and sulfur oxide (SO_x), which have been steadily expanding and affect human health (Ammar and Seddiek 2018, 2020; Seddiek 2016). Latest statistics revealed that maritime transport is responsible for producing 3% of the world's total greenhouse gas emissions, contributing to global warming and extreme weather effects (Abdelkhalik et al. 2014; Bouman et al. 2017; Sadek and Elgohary 2020; Seddiek 2017; UNCTAD 2019).

In continuous steps, the International Maritime Organization (IMO) seeks to reduce the adverse effect of ship

ENVIRONMENTAL SCIENCE POLLUTION RESEARCH (2021)
Vol 28 pp
<https://doi.org/10.1007/s11356-021-12791-3>

Cometas

Consisten en un cometa de forma similar a un parapente, sujeto por un cable que tracciona el buque desde la proa

Se pueden replegar en temporales o entradas a puertos, por lo que no dificultan las maniobras

Operan a alturas entre 100 y 300 metros, donde los vientos son más fuertes y constantes, por lo que aprovechan más energía que las velas tradicionales

Proporcionan empuje ascensional en proa (la levanta), lo que aumenta el asiento de la popa favoreciendo el funcionamiento y rendimiento de la hélice

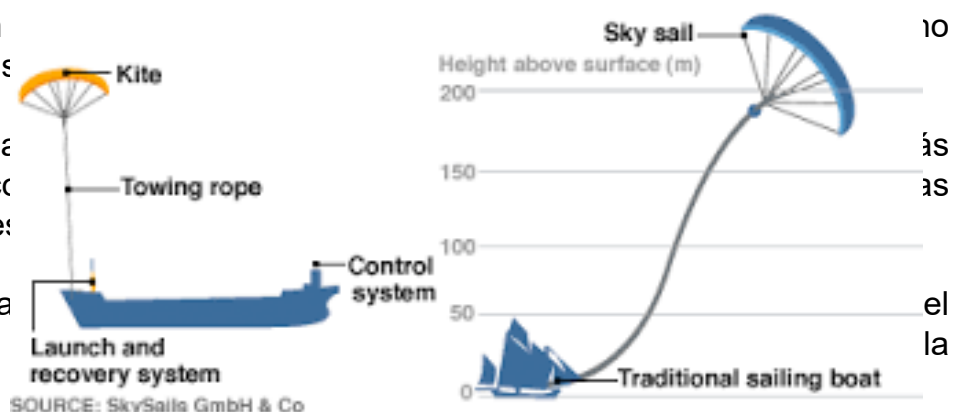
Cometas

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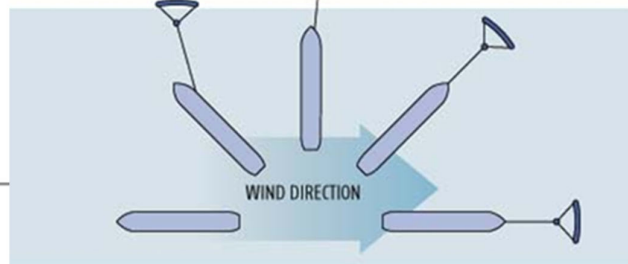
Proporciona
asiento de
hélice



Cometas

SkySails' autopilot automatically adjusts the position of the kite to maximise thrust, whatever the wind strength, wind direction or ship's heading

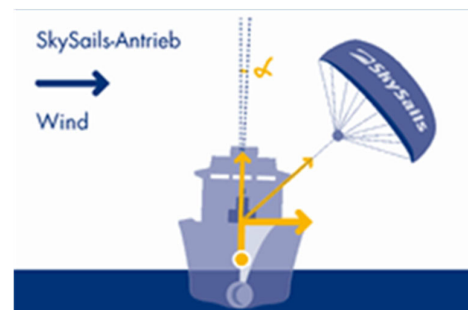
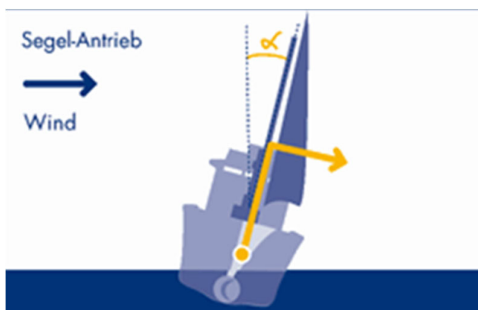
A NEW AGE OF SAIL



Flying a kite on a cargo ship should help reduce fuel consumption and improve stability. By making use of strong, steady winds at high altitude, a kite could outperform conventional sails



Cometas

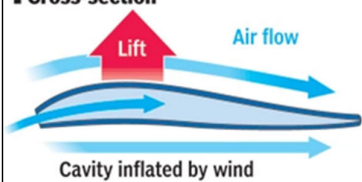


Produce una escora menor que una vela tradicional

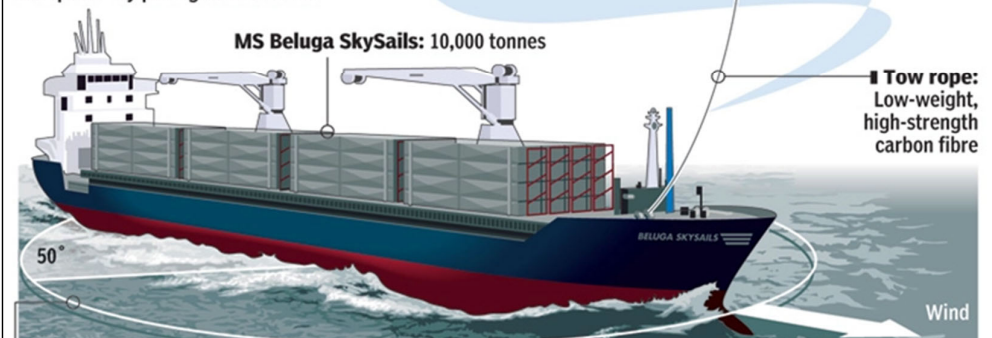
Cometas

GIANT KITE WILL PULL SHIP ACROSS ATLANTIC

The world's first commercial cargo ship powered partially by a kite is making its maiden voyage from Germany to Venezuela. The designers of the computer-guided kite say it could cut fuel consumption by as much as 20% and help reduce carbon dioxide emissions

- **SkySails:** Largest kites have towing power equivalent to 6,800hp engine
- **Parafoil:** 160-5,000m² multi-cell kite – aerodynamic shape generates lift for greater traction
- **Cross-section**

- **Control pod:** Automatically aligns kite – based on wind direction, force, ship route and speed – by pulling control cords
- **Tow rope:** Low-weight, high-strength carbon fibre

MS Beluga SkySails: 10,000 tonnes



50°

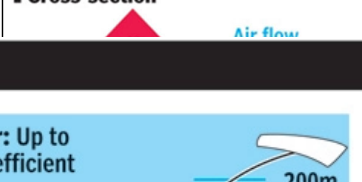
Wind

- **Sailing direction:** SkySail can be used to sail at up to 50° against wind

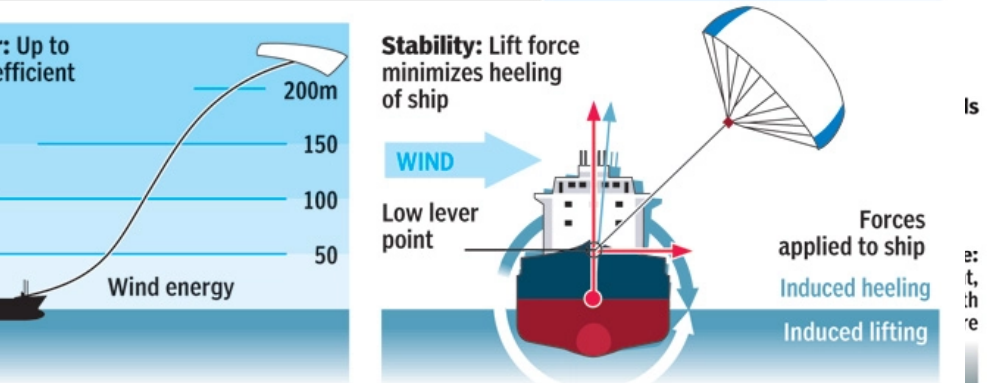
Cometas

GIANT KITE WILL PULL SHIP ACROSS ATLANTIC

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- **Parafoil:** 160-5,000m² multi-cell kite – aerodynamic shape generates lift for greater traction
- **Cross-section**


SkySail saving 10-35%



200m
150
100
50

WIND

Low lever point

Forces applied to ship
Induced heeling
Induced lifting

Wind energy

Maximum power: Up to three times more efficient than fixed sails
Wind strength increases with altitude

Stability: Lift force minimizes heeling of ship

Wind

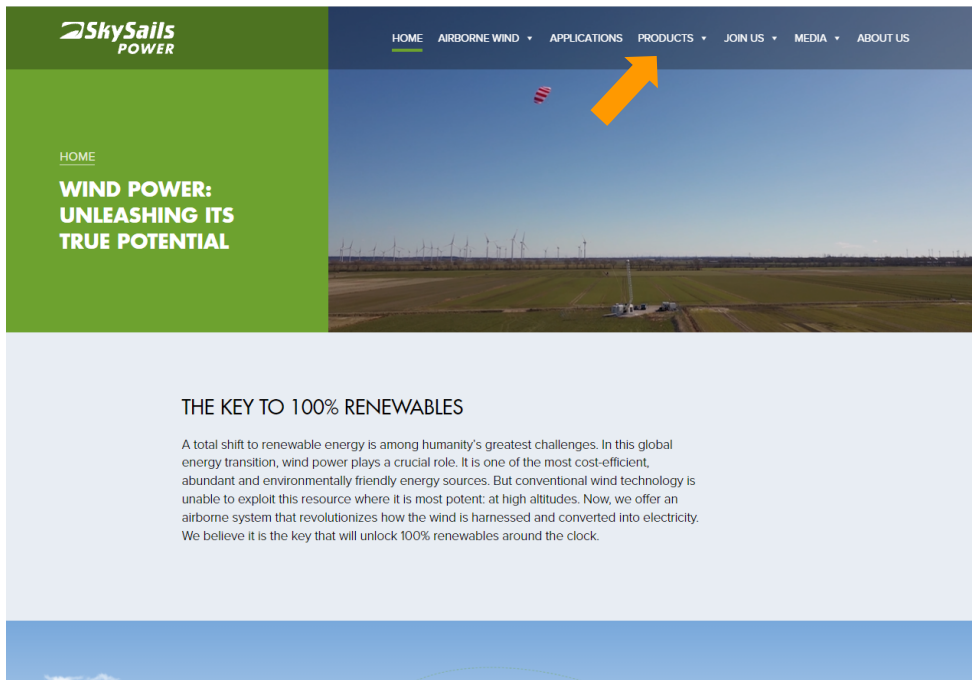
- **Sailing direction:** SkySail can be used to sail at up to 50° against wind

SOURCES: SKYSAILS, BELUGA GROUP, WINTECC PROJECT

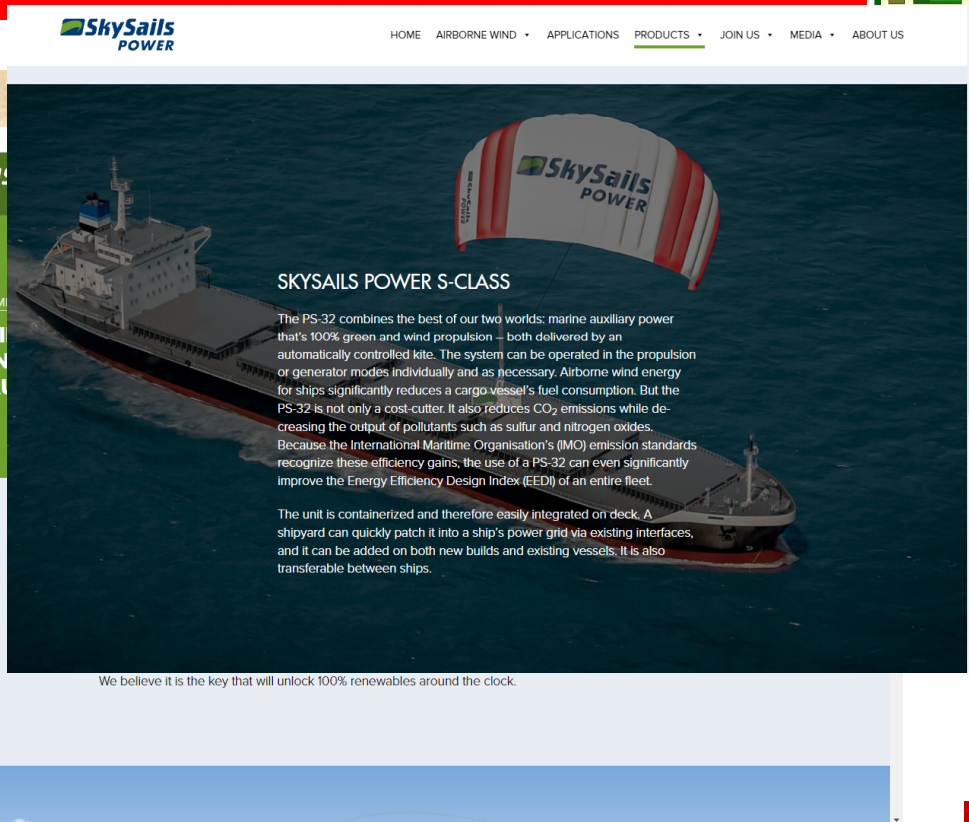
GRAPHIC NEWS / NATIONAL POST

Cometas

<https://skysails-power.com/>



Cometas



Cometas

<https://skysails-marine.com/>



Cometas



Air Lubrication

El Air Lubrication System de Mitsubishi fue el primer método propuesto para reducir la resistencia entre el casco del buque y el agua que utiliza burbujas de aire desprendidas en la superficie plana sumergida



Se basa en crear una capa continuada de burbujas de aire comprimido de entre 1 y 3 mm de diámetro en toda la superficie plana inferior del casco del buque; esto reduce la fricción de avance con el agua mejorando la eficiencia del motor

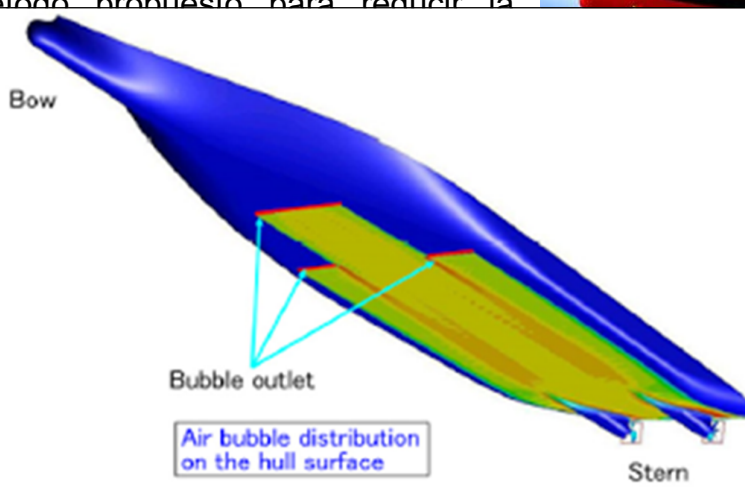
Puede economizar combustible en el rango del 6 al 9% cuando se aplica a buques existentes, números que mejoran hasta alcanzar del 10 al 15% cuando se diseña el casco específicamente para ello

Air Lubrication

El Air Lubrication System de Mitsubishi fue el primer método propuesto para reducir la resistencia que utiliza la superficie



Se basa en entre 1 y 3 buque; es eficiencia d



omprimido de del casco del mejorando la


Puede eco buques ex cuando se diseña el casco específicamente para ello.

do se aplica a el 10 al 15%

Air Lubrication

Mitsubishi Heavy Industries Technical Review Vol. 47 No. 3 (September 2010) 41

Experimental Study of Air Lubrication Method and Verification of Effects on Actual Hull by Means of Sea Trial



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This paper relates to the verification of the effects of an air lubrication method that is intended to reduce skin friction resistance working on a hull through the use of air bubbles. This experiment is the world's first trial carried out on a newly-built carrier. Prior to the experiment in an actual hull trial, in order to confirm the performance of the air delivery system, a full-size mock-up unit was fabricated and the air delivery conditions were observed in a water tank. In addition, using a ship moored on a wharf wall, an air blow-off test was carried out and the air blow-off conditions were examined, the results of which were as expected. In an actual hull trial, a real energy-saving effect was confirmed as estimated and the effectiveness of this method was validated. Mitsubishi Heavy Industries, Ltd. (MHI) hereafter will develop this technology toward general carriers such as VLCCs and bulk carriers.

Air Lubrication

Mitsubishi Heavy Industries Technical Review Vol. 52 No. 1 (March 2015) 50

Application of Simulation Technology to Mitsubishi Air Lubrication System



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For the development and design of the Mitsubishi Air Lubrication System (hereafter MALS), which targets energy saving in ships, the utilization of simulation technology is essential. This paper describes the key technology for the development of MALS, which is CFD-based prediction technology for air bubble distribution around a hull, and also presents the frictional drag reduction effect. It also presents a prediction technology for the pressure fluctuation of a propeller that rotates in the bubbly flow, as well as a related technology for the prediction of gas-liquid separation in a sea chest that is an engine cooling water suction port. The prediction accuracy of these technologies has been verified and enhanced through verification in actual ship tests and model tests, and therefore they are used as effective development and design tools. Also in the future, MHI will continuously obtain data from the measurement results of actual ships and utilize it for the performance enhancement of MALS.

Air Lubrication



Article

Computational Analysis of Air Lubrication System for Commercial Shipping and Impacts on Fuel Consumption

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Abstract: Our study presents the computational implementation of an air lubrication system on a commercial ship with 154,800 m³ Liquefied Natural Gas capacity. The air lubrication reduces the skin friction between the ship's wetted area and sea water. We analyze the real operating conditions as well as the assumptions, that will approach the problem as accurately as possible. The computational analysis is performed with the ANSYS FLUENT software. Two separate geometries (two different models) are drawn for a ship's hull: with and without an air lubrication system. Our aim is to extract two different skin friction coefficients, which affect the fuel consumption and the CO₂ emissions of the ship. A ship's hull has never been designed before in real scale with air lubrication injectors adjusted in a computational environment, in order to simulate the function of air lubrication system. The system's impact on the minimization of LNG transfer cost and on the reduction in fuel consumption and CO₂ emissions is also examined. The study demonstrates the way to install the entire system in a new building. Fuel consumption can be reduced by up to 8%, and daily savings could reach up to EUR 8000 per travelling day.

Keywords: air lubrication system; ANSYS FLUENT CFD analysis; skin friction coefficient; decrease of fuel consumption and emissions

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